PPS.

CREATING VISIBILITY

Specs sheet for digital printing on **fleece wallpaper**

To enable us to integrate your data into our workflow as quickly as possible, we request you to follow these instructions when creating your printing data:

File characteristics

In principle, we request you to send us print optimized PDF/X4 files or those with TIFF file extension. If mutually agreed, you may send us open files, but make sure that all relevant fonts and images are also sent. Nevertheless, we request you to **call us in any case** to avoid incurring additional costs. We use the latest version of the CS series of Adobe®. We may consider other programs only on request.

- Scale 1:1 (max. 5.0 m), otherwise 1:10
- Please take note of the bleed margin specification given under "Machine features"
- Do not place any crop or register marks or other printing information
- Fonts must be embedded
- Basically, create data in CMYK mode (final output conditions for this ISO Coated V2 of the ECI), always insert B/W
  images as grey-scale images (8bit)
- For the PDF compression setting, use jpeg max. quality
- For TIFF files, use the LZW compression method (loss-less)
- Use short, explicative file names, e.g. Name_WxHmm.PDF
- The production format must be contained in the file name
- Your overprint settings will be retained by us unchanged. If the print result proves to be faulty due to an incorrect
  presetting, we can not assume liability in this case.

Color conversion

In digital printing, special colors such as HKS, Pantone or RAL cannot be reproduced as special colors. The colors are mixed from among the available CMYK color space and reproduced thus approximately corresponding to the specification in printing. If you use Pantone or HKS shades, leave them as full tone. Our printing software will calculate the optimal color value for printing based on corresponding conversion tables.

Data storage media

Possible data media are CD, DVD, USB stick, SD card, or external USB hard disks. We are not liable for data storage media delivered. We will enable access to our FTP server on request.

Machine specific features

Print format

Please create the complete format in multiples of 480 mm. The pattern can only thus finalize a fully printed web. Otherwise the last strip of wallpaper contains only one partial printing (residual motif).
The following widths can be produced in motif-rich formats: 1920, 2400, 2880, 3360, 3840, 4320, 4800 mm, (etc.). The height is freely selectable.

Bleed margin

In order that we always obtain an integer number of strips of wallpaper, the TrimBox of the print PDF should always be defined in multiples of 480 mm. It is also important to define the TrimBox. And in addition, we would like to have a bleed margin of circumferentially 1 mm and no register marks, control strips or likewise at all.